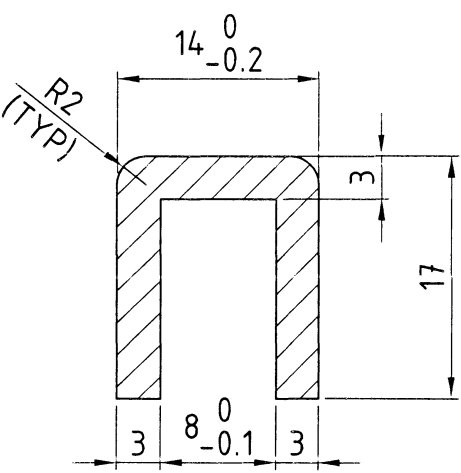
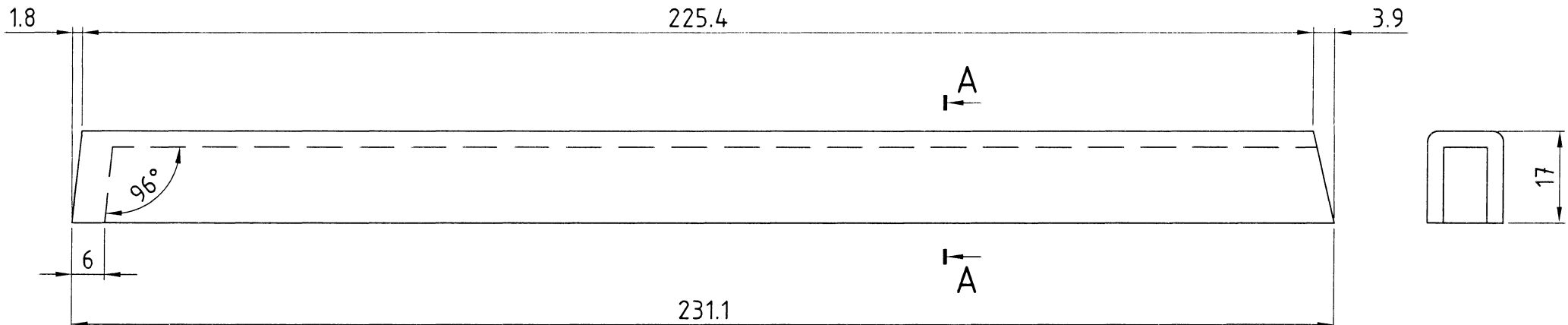


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






GRADE No.	VALUE	SYMBOL
N1	0.075	▽
N2	0.05	▽
N3	0.1	▽
N4	0.2	▽
N5	0.4	▽
N6	0.8	▽
N7	1.6	▽
N8	3.2	▽
N9	6.3	▽
N10	12.5	▽
N11	25	▽
N12	50	▽
ROUGHNESS		



- NOTE: 1. COLOUR: BLACK.
2. THE PART SHALL CONFORM TO PTS DOC No. GR/TD/1766.

MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0 - 6	6 - 30	30 - 120	120 - 315	315-1000	1000-2000	2000-4000	ABOVE 4000	RA
	TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	~
FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227										
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)							QUALITY OF WELD JOINTS REF. RD 230 MEDIUM			
VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS 1012 C						STATUS	PRODUCTION			
WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96										

UNCONTROLLED

							231x17x14				
SL.No.	QTY	PART / STOCK No.			DESCRIPTION			SIZE	COMPANY STD./I.S	Wt. (Kg)	
									MATERIAL		
						PRODUCT	DMRC BG METRO CARS				
						REF DRG	-				
						MATERIAL	EPDM				
						HEAT TREAT.	-	APPD	JAYAPRAKASH	25/04/201	
						SURFACE TREAT.	-	REVD	PV GAYATHRI	25/04/201	
						TITLE		CHKD	PV GAYATHRI	25/04/201	
								DRWN	V.YUVARANI	23/04/201	
	NOTE REVISED.		27/10/15	PURUSHOTH				SCALE	 	SHEET	Wt (Kg)
	ECN: 90900511							1:1		1 OF 1	-
ALT.NO.	ECN NO/CHANGES			DATE	BY	CHKD	APPD	DRG No		ALT	
							 BEM LIMITED	909-29113			
						NEW HENTLEY - NEW DELHI					